

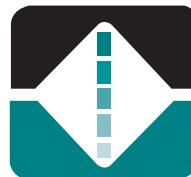
Norman

4500, 14500, 34500 & 54500 Series

Tee-Type Filters

**Up to
20,000 PSI**

- Aluminum or Stainless Steel Housings
- Single or Dual Stage
- Stainless, Glass Fiber, Sintered or Cellulose Elements



NORMAN FILTER COMPANY, L.L.C.

PHONE: 708-233-5521 • FAX: 708-430-5961

www.normanfilters.com

NORMAN TEE-TYPE FILTERS

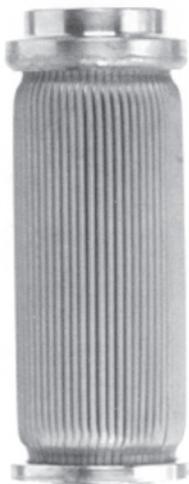


FLUID CONDITIONERS

Norman Tee-Type filters are used to condition a wide variety of fluids. Whether your application is hydraulic, pneumatic, chemical processing, compressed gases or industrial fluid clarification, Norman filters will remove particulate contaminates from your system to keep it running longer. Filters increase the life of the pumps, valves, regulators and other components in your system, with pay-backs of longer system life, reduced down-time, and improved productivity. Norman offers the broadest filter line in the industry. This wide variety of sizes, materials, filtration media and optional accessories, all available from stock, allows you to select the model with the best price/performance value for your application.

HOUSINGS

Norman Tee-Type filter housings are made of either aluminum or stainless steel. Aluminum pressure vessels are rated at 5000 PSI (operating), and offer light weight and low cost; our stainless steel housings have higher operating pressures (up to 20,000 PSI) and excellent corrosion resistance. These housings come in five basic sizes, with flow rates up to 50 GPM (with 100 SSU oil), or 4000 SCFM @ 3000 PSI, GN₂). Port sizes range from 1/4" to 1 1/2" female pipe thread (FPT), or 1/2" to 1 1/2" female O-ring thread (SAE). High-pressure portings and weldments are available on 10,000, 15,000 and 20,000 PSI models. NOTE: All pressure ratings are static, for applications calling for pulsating or pressure spikes, consult factory.



ELEMENTS

The replacement element is the heart of the filter. Norman offers four media types in a variety of micron ratings, with both low and high-collapse construction. In addition, six O-ring materials are available, most at no additional charge, to assure compatibility with virtually any fluid.

CELLULOSE: Resin-impregnated cellulose media has low cost and disposable convenience. Being a depth-type filter, it has high dirt-holding capacity for long life. Available in 3, 10 and 25 micron efficiency ratings with collapse pressures of 150 and 300 PSID. All Norman cellulose elements are bonded with epoxy for excellent fluid compatibility.

GLASS FIBER: Multi-layered glass fiber elements use aerospace technology to produce high efficiency silt-control filtration. Available in 1, 3, 5, 10 and 25 micron ratings, absolute (β_{20} = 200), with collapse ratings of 300 and 3250 PSID. All are epoxy bonded. Its low flow restrictions and extremely long life (200 to 300% greater than cellulose) provide for extended service intervals and reduced maintenance cost.

STAINLESS STEEL: Our precision woven 304 stainless steel wire mesh elements provide absolute size discrimination and freedom from media migration. Available in nine micron ratings from 2X to 200 μ , absolute (β_{20} = 75), all-welded construction, with collapse rating of 4500 PSID. These elements are most suited to extreme temperature ranges and corrosive conditions. Stainless steel elements are reusable, with proper cleaning they can be reused almost indefinitely.

316 SINTERED METAL: Now available in .5, 1, 3 and 7 micron absolute, 316 sintered metal elements. These elements are perfectly suited for low viscosity fluid and all gas applications.



DUAL ELEMENTS

Norman Tee-Type filters are available in a unique dual-element configuration. The outer element is low-cost disposable cellulose for inexpensive system clean-up, and the inner element is recleanable stainless steel for absolute particulate retention. Dual-element filters combine very high dirt holding capacity and positive non-bypass filtration with the convenience of a low-cost replacement element.

OPTIONAL ACCESSORIES

Norman Tee-Type filters have a number of optional accessories in stock to modify our standard housings to meet your specific application requirements:

Visual Indicator: Signals when the element needs changing. Reduces maintenance costs caused by premature element change-out.

Electrical Switch: Similar to visual indicator, above, but with a microswitch (normally open) and standard conduit connection. Used to actuate warning light, buzzer, etc., to signal element clogging.

Bypass Relief Valve: Internal valve relieves pressure during flow surges or cold start-up. Recommended with low-collapse elements.

Pressure Taps: Gauge ports on the inlet and outlet of the filter for external differential pressure sensing devices.

Bowl Drain: Allows liquid to be drained from the bowl to facilitate element change-out.

Choice of Elements

- Cellulose
- Glass Fiber
- Stainless Steel
- Porous Sintered Stainless

Choice of Housing Material

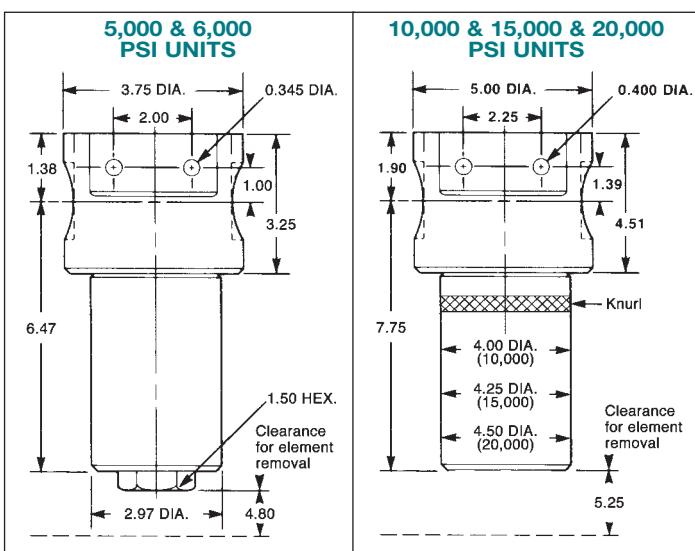
- Aluminum
- Stainless Steel

• All pressure ratings and seal configurations have been tested with hydraulic fluid any other fluid or gas please consult factory before installation.



535 SIZE

10 GPM / 300 SCFM



SPECIFICATIONS

Rated Flow @ 10 PSID, clean (max.):
10 GPM (w/100 SSU oil)
300 SCFM (@ 3,000 PSI, GN₂)

Housing Material:

5,000 PSI Units:

7075T6 Aluminum

6,000 PSI Units:

303 & 316 Stainless Steel

10,000 PSI Units: 17-4 PH, 316LSS

15,000 PSI Units: 17-4 PH, 316LSS

20,000 PSI Units: 17-4 PH

Pressure Ratings:

5,000 PSI Units:

5,000 PSI Operating

7,500 PSI Proof

20,000 PSI Burst

6,000 PSI Units:

6,000 PSI Operating

9,000 PSI Proof

24,000 PSI Burst

10,000 PSI Units:

10,000 PSI Operating

15,000 PSI Proof

40,000 PSI Burst

15,000 PSI Units:

15,000 PSI Operating

22,500 PSI Proof

60,000 PSI Burst

Pressure Ratings (continued):

20,000 PSI Units:

20,000 PSI Operating

30,000 PSI Proof

80,000 PSI Burst

O-Ring Temperature Range:

Buna-N: -40°F to +250°F

Viton: -20°F to +350°F

Ethylene Propylene: -65°F to +300°F

Teflon*: -320°F to +400°F

Kalrez*: -40°F to +600°F

Element Temperature Range:

Cellulose: -65°F to +275°F

Glass Fiber: -70°F to 350°F

304 Stainless: -425°F to 1,000°F

Options:

Relief Valve Setting: 50 PSID

Visual Indicator Setting: 40 PSID

Electrical Indicator Setting: 40 PSID

Electrical Indicator Current Rating: 0.5 Amps Resistive

Total Assembly Weight:

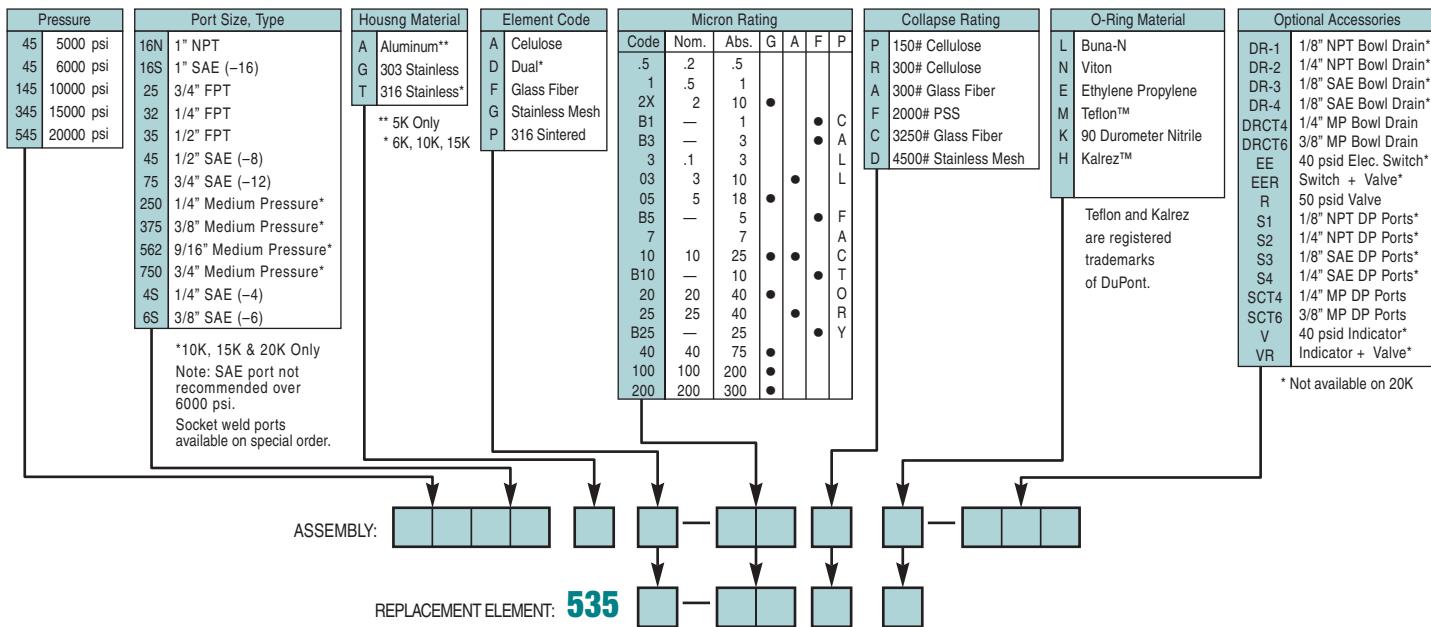
Aluminum 4 1/4 Lbs.

Stainless Steel: 12 Lbs.

10K, 15K, & 20K Stainless: 39 Lbs.

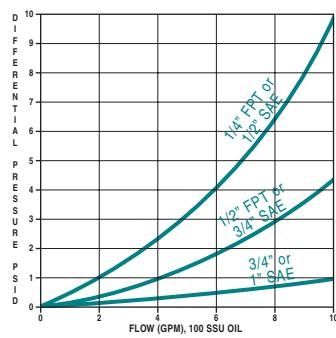
*T.M. DuPont Corp.

HOW-TO-ORDER

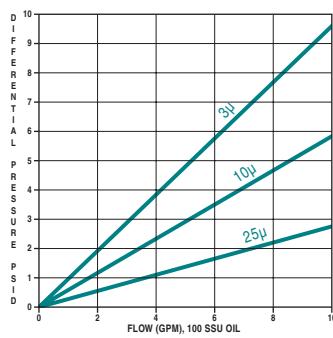


FLOW DATA (PRESSURE DROP vs. FLOW)

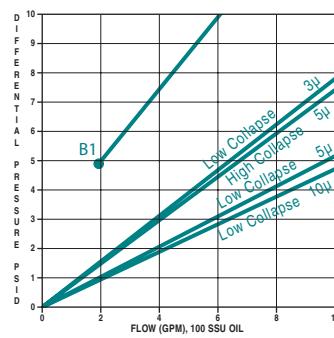
Filter Assembly Less Element



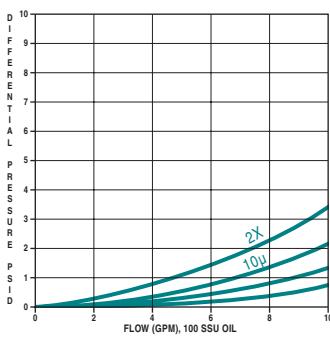
535A Reinforced Cellulose Elements



535F Series Glass Fiber Elements



535G Series Stainless Elements



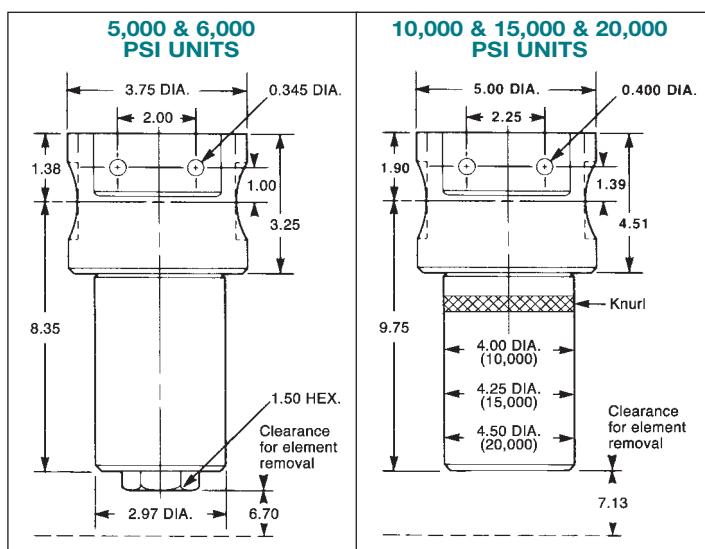
NOTE: Add pressure drop of the housing to that of the element to obtain total initial clean pressure drop of the assembly. To determine pressure drop for a different viscosity and density fluid, use the following conversion factor:

$$\text{New } \Delta P = \Delta P @ 100 \text{ SSU} \times \frac{\text{new viscosity, SSU}}{100 \text{ SSU}} \times \frac{\text{new spec. gravity}}{0.9}$$



536 SIZE

16 GPM / 600 SCFM



SPECIFICATIONS

Rated Flow @ 10 PSID, clean (max.):
16 GPM (w/100 SSU oil)
600 SCFM (@ 3,000 PSI, GN₂)

Housing Material:
5,000 PSI Units:
7075T6 Aluminum
6,000 PSI Units:
303 & 316 Stainless Steel
10,000 PSI Units: 17-4 PH, 316LSS
15,000 PSI Units: 17-4 PH, 316LSS
20,000 PSI Units: 17-4 PH

Pressure Ratings:

5,000 PSI Units:
5,000 PSI Operating
7,500 PSI Proof
20,000 PSI Burst

6,000 PSI Units:
6,000 PSI Operating
9,000 PSI Proof
24,000 PSI Burst

10,000 PSI Units:
10,000 PSI Operating
15,000 PSI Proof
40,000 PSI Burst

15,000 PSI Units:
15,000 PSI Operating
22,500 PSI Proof
60,000 PSI Burst

Pressure Ratings (continued):

20,000 PSI Units:
20,000 PSI Operating
30,000 PSI Proof
80,000 PSI Burst

O-Ring Temperature Range:
Buna-N: -40°F to +250°F
Viton: -20°F to +350°F
Ethylene Propylene: -65°F to +300°F
Teflon*: -320°F to +400°F
Kalrez*: -40°F to +600°F

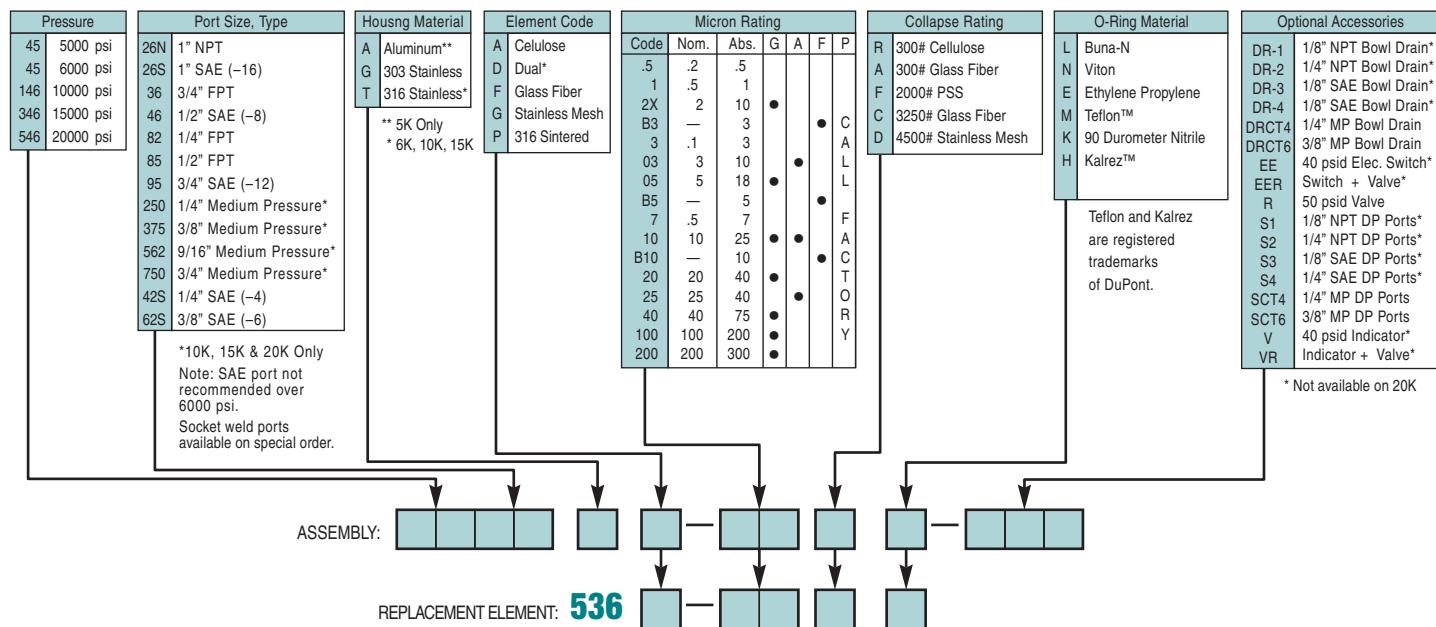
Element Temperature Range:
Cellulose: -65°F to +275°F
Glass Fiber: -70°F to 350°F
304 Stainless: -425°F to 1,000°F

Options:
Relief Valve Setting: 50 PSID
Visual Indicator Setting: 40 PSID
Electrical Indicator Setting: 40 PSID
Electrical Indicator Current Rating:
0.5 Amps Resistive

Total Assembly Weight:
Aluminum: 5.0 Lbs.
Stainless Steel: 13.5 Lbs.
10K, 15K, & 20K Stainless: 43 Lbs.

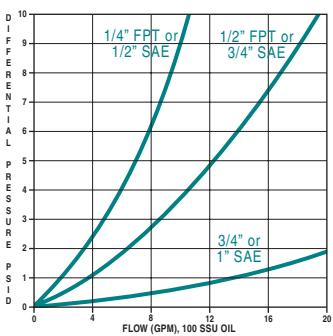
*T.M. DuPont Corp.

HOW-TO-ORDER

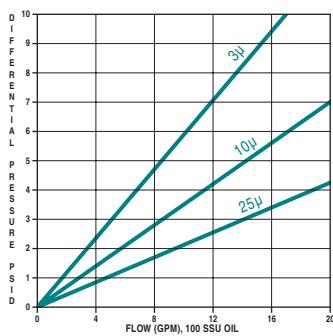


FLOW DATA (PRESSURE DROP vs. FLOW)

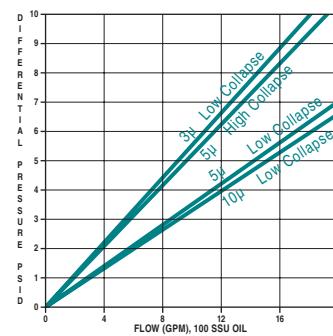
Filter Assembly Less Element



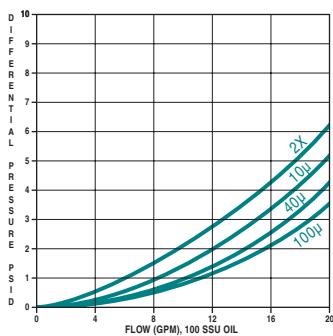
536A Reinforced Cellulose Elements



536F Series Glass Fiber Elements



536G Series Stainless Elements



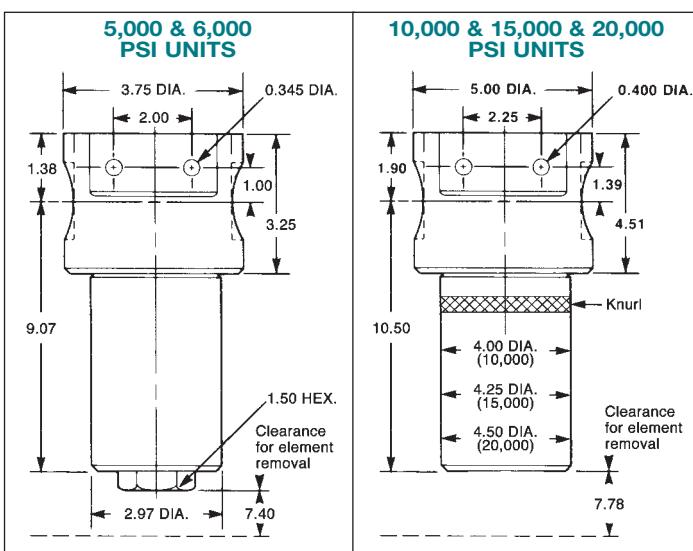
NOTE: Add pressure drop of the housing to that of the element to obtain total initial clean pressure drop of the assembly. To determine pressure drop for a different viscosity and density fluid, use the following conversion factor:

$$\text{New } \Delta P = \Delta P @ 100 \text{ SSU} \times \frac{\text{new viscosity, SSU}}{100 \text{ SSU}} \times \frac{\text{new spec. gravity}}{0.9}$$



586 SIZE

24 GPM / 1200 SCFM



SPECIFICATIONS

Rated Flow @ 10 PSID, clean (max.):
24 GPM (w/100 SSU oil)
1200 SCFM (@ 3,000 PSI, GN₂)

Housing Material:

5,000 PSI Units:
7075T6 Aluminum
6,000 PSI Units:
303 & 316 Stainless Steel
10,000 PSI Units: 17-4 PH, 316LSS
15,000 PSI Units: 17-4 PH, 316LSS
20,000 PSI Units: 17-4 PH

Pressure Ratings:

5,000 PSI Units:
5,000 PSI Operating
7,500 PSI Proof
20,000 PSI Burst
6,000 PSI Units:
6,000 PSI Operating
9,000 PSI Proof
24,000 PSI Burst
10,000 PSI Units:
10,000 PSI Operating
15,000 PSI Proof
40,000 PSI Burst
15,000 PSI Units:
15,000 PSI Operating
22,500 PSI Proof
60,000 PSI Burst

Pressure Ratings (continued):

20,000 PSI Units:
20,000 PSI Operating
30,000 PSI Proof
80,000 PSI Burst

O-Ring Temperature Range:

Buna-N: -40°F to +250°F
Viton: -20°F to +350°F
Ethylene Propylene: -65°F to +300°F
Teflon*: -320°F to +400°F
Kalrez*: -40°F to +600°F

Element Temperature Range:

Cellulose: -65°F to +275°F
Glass Fiber: -70°F to 350°F
304 Stainless: -425°F to 1,000°F

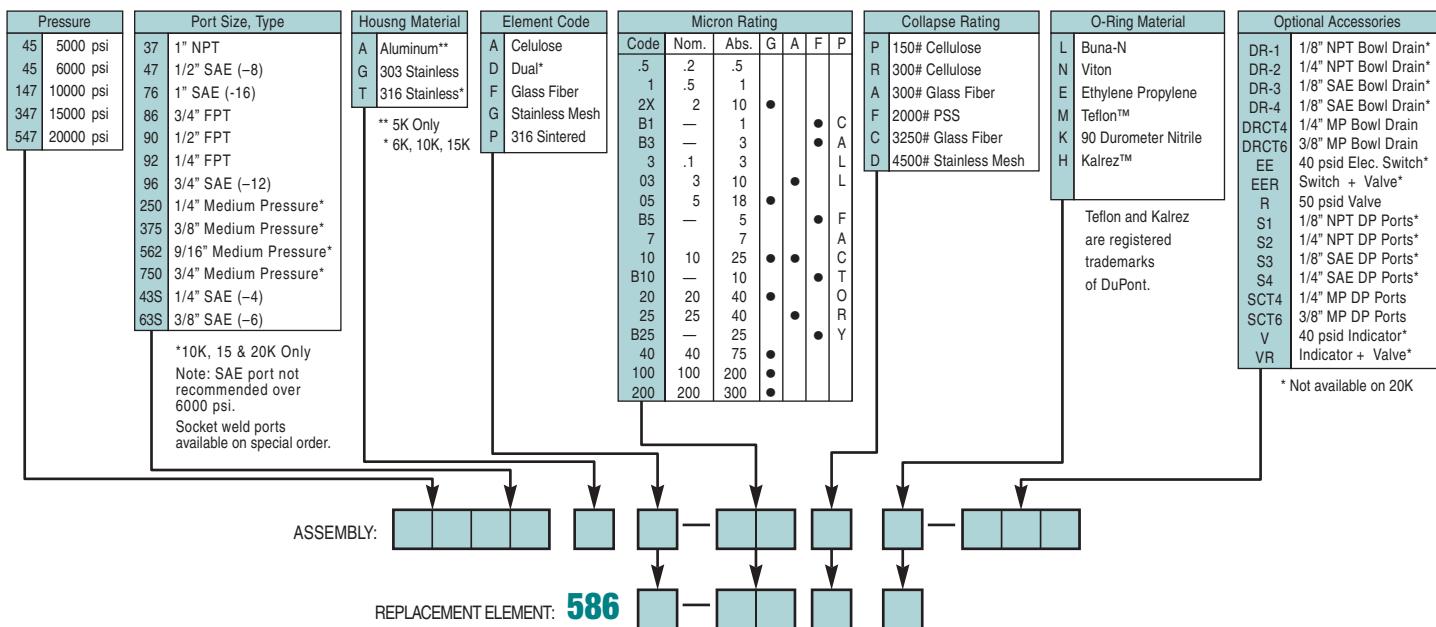
Options:

Relief Valve Setting: 50 PSID
Visual Indicator Setting: 40 PSID
Electrical Indicator Setting: 40 PSID
Electrical Indicator Current Rating: 0.5 Amps Resistive

Total Assembly Weight:
Aluminum: 6.0 Lbs.
Stainless Steel: 15 Lbs.
10K, 15K, & 20K Stainless: 45 Lbs.

*T.M. DuPont Corp.

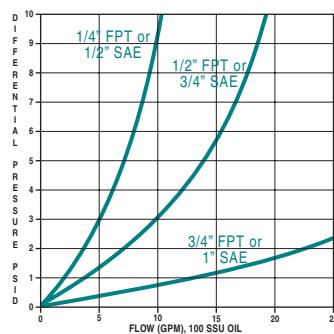
HOW-TO-ORDER



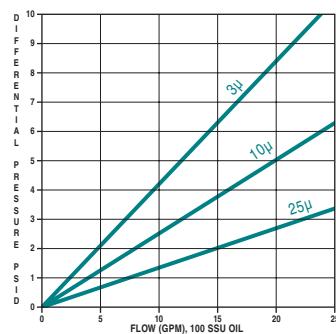
* Not available on 20K

FLOW DATA (PRESSURE DROP vs. FLOW)

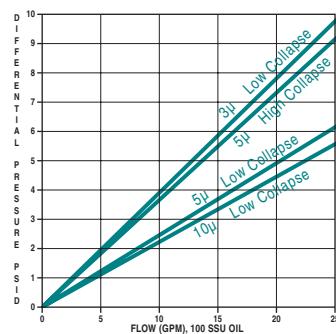
Filter Assembly Less Element



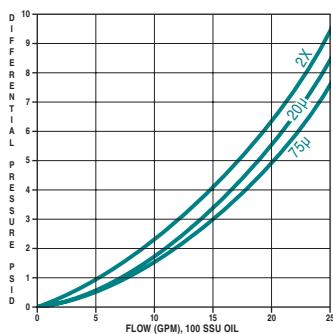
586A Reinforced Cellulose Elements



586F Series Glass Fiber Elements



586G Series Stainless Elements



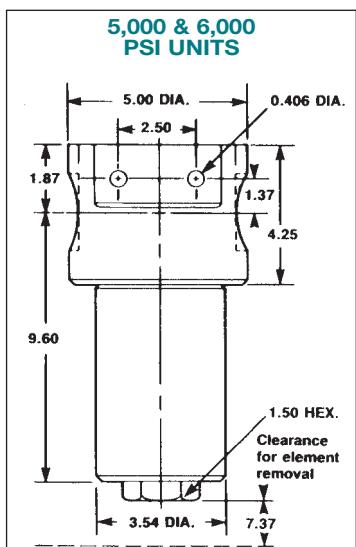
NOTE: Add pressure drop of the housing to that of the element to obtain total initial clean pressure drop of the assembly. To determine pressure drop for a different viscosity and density fluid, use the following conversion factor:

$$\text{New } \Delta P = \Delta P @ 100 \text{ SSU} \times \frac{\text{new viscosity, SSU}}{100 \text{ SSU}} \times \frac{\text{new spec. gravity}}{0.9}$$



587 SIZE

35 GPM / 2500 SCFM

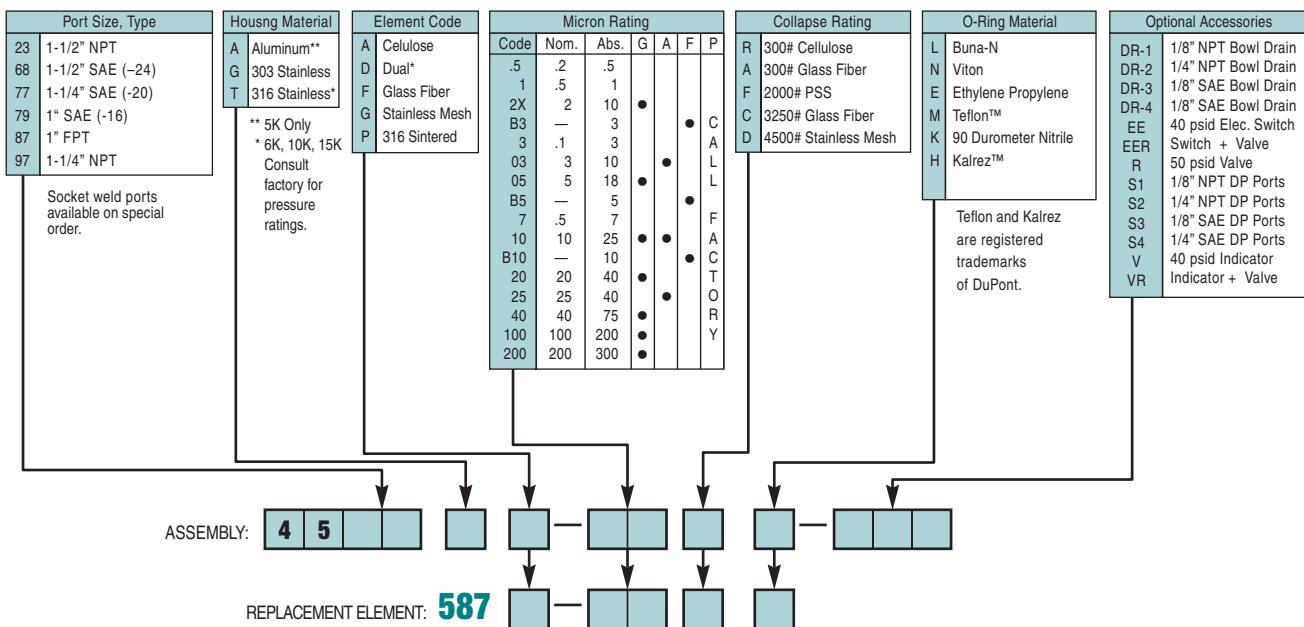


SPECIFICATIONS

Rated Flow @ 10 PSID, clean (max.):	35 GPM (w/100 SSU oil)
	2500 SCFM (@ 3,000 PSI, GN2)
Housing Material:	5,000 PSI Units: 7075T6 Aluminum
	6,000 PSI Units: 303 & 316 Stainless Steel
Pressure Ratings:	5,000 PSI Units: 5,000 PSI Operating
	7,500 PSI Proof
	20,000 PSI Burst
	6,000 PSI Units: 6,000 PSI Operating
	9,000 PSI Proof
	24,000 PSI Burst
O-Ring Temperature Range:	Buna-N: -40°F to +250°F
	Viton: -20°F to +350°F
	Ethylene Propylene: -65°F to +300°F
	Teflon*: -320°F to +400°F
	Kalrez*: -40°F to +600°F
Element Temperature Range:	Cellulose: -65°F to +275°F
	Glass Fiber: -70°F to 350°F
	304 Stainless: -425°F to 1,000°F
Options:	Relief Valve Setting: 50 PSID
	Visual Indicator Setting: 40 PSID
	Electrical Indicator Setting: 40 PSID
	Electrical Indicator Current Rating: 0.5 Amps Resistive
Total Assembly Weight:	Aluminum 11.5 Lbs.
	Stainless Steel: 29 Lbs.

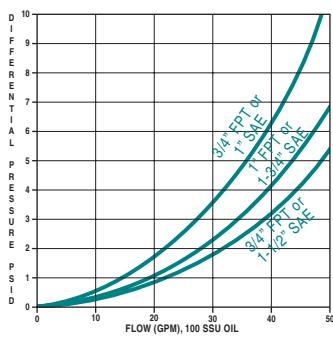
*T.M. DuPont Corp.

HOW-TO-ORDER

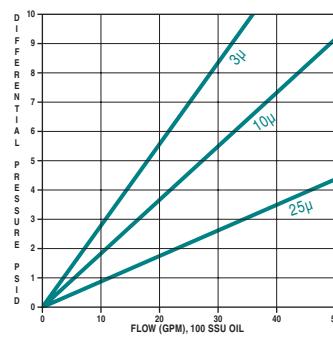


FLOW DATA (PRESSURE DROP vs. FLOW)

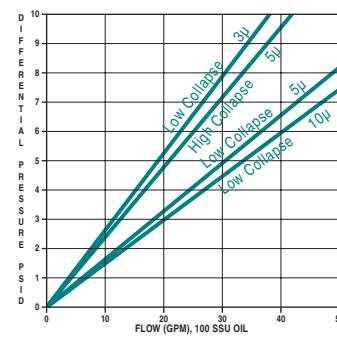
Filter Assembly Less Element



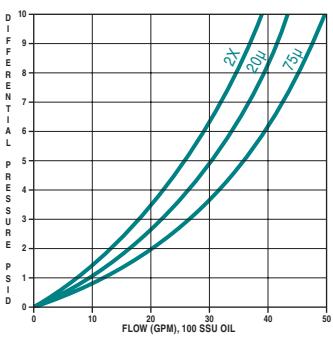
587A Reinforced Cellulose Elements



587F Series Glass Fiber Elements



587G Series Stainless Elements



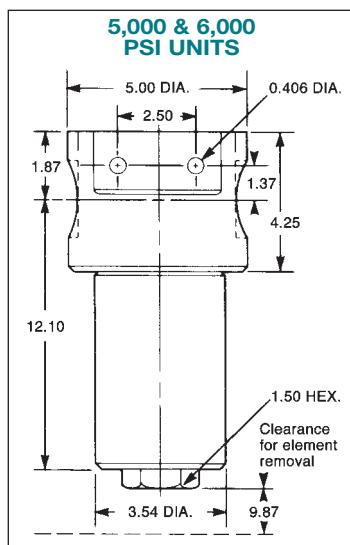
NOTE: Add pressure drop of the housing to that of the element to obtain total initial clean pressure drop of the assembly. To determine pressure drop for a different viscosity and density fluid, use the following conversion factor:

$$\text{New } \Delta P = \Delta P @ 100 \text{ SSU} \times \frac{\text{new viscosity, SSU}}{100 \text{ SSU}} \times \frac{\text{new spec. gravity}}{0.9}$$



588 SIZE

50 GPM / 4000 SCFM

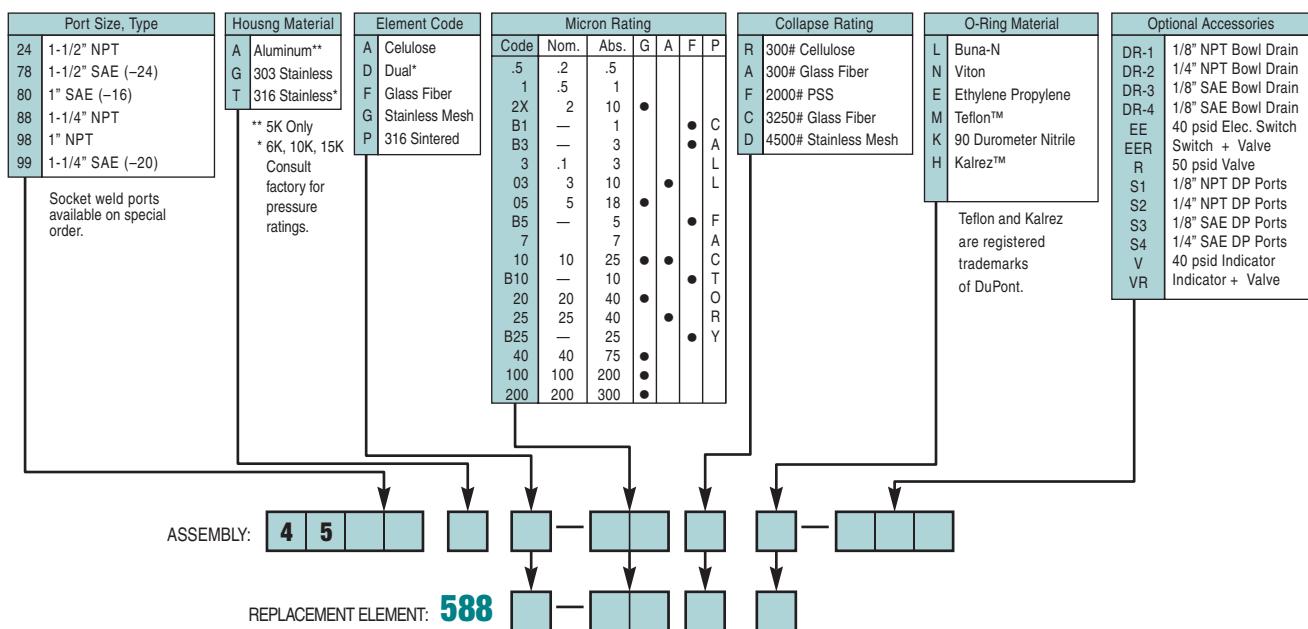


SPECIFICATIONS

Rated Flow @ 10 PSID, clean (max.):	50 GPM (w/100 SSU oil) 4000 SCFM (@ 3,000 PSI, GN ₂)
Housing Material:	5,000 PSI Units: 7075T6 Aluminum 6,000 PSI Units: 303 & 316 Stainless Steel
Pressure Ratings:	5,000 PSI Units: 5,000 PSI Operating 7,500 PSI Proof 20,000 PSI Burst 6,000 PSI Units: 6,000 PSI Operating 9,000 PSI Proof 24,000 PSI Burst
O-Ring Temperature Range:	Buna-N: -40°F to +250°F Viton: -20°F to +350°F
Element Temperature Range:	Ethylene Propylene: -65°F to +300°F Teflon*: -320°F to +400°F Kalrez*: -40°F to +600°F
Options:	Cellulose: -65°F to +275°F Glass Fiber: -70°F to 350°F 304 Stainless: -425°F to 1,000°F
Relief Valve Setting:	50 PSID
Visual Indicator Setting:	40 PSID
Electrical Indicator Setting:	40 PSID
Total Assembly Weight:	Aluminum 12.5 Lbs. Stainless Steel: 30.5 Lbs.

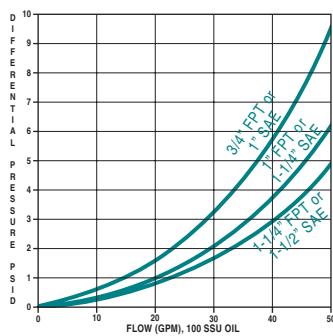
*T.M. DuPont Corp.

HOW-TO-ORDER

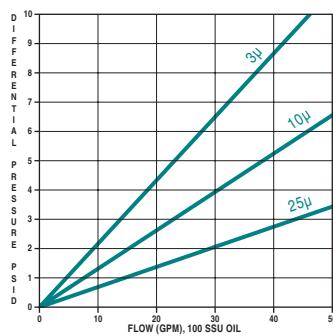


FLOW DATA (PRESSURE DROP vs. FLOW)

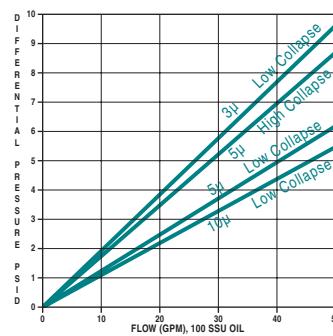
Filter Assembly Less Element



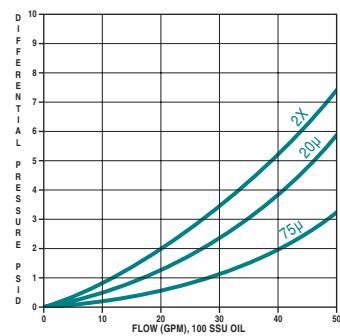
588A Reinforced Cellulose Elements



588F Series Glass Fiber Elements



588G Series Stainless Elements

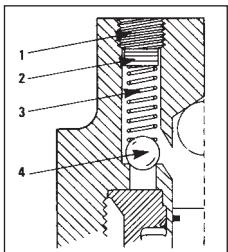


NOTE: Add pressure drop of the housing to that of the element to obtain total initial clean pressure drop of the assembly. To determine pressure drop for a different viscosity and density fluid, use the following conversion factor:

$$\text{New } \Delta P = \Delta P @ 100 \text{ SSU} \times \frac{\text{new viscosity, SSU}}{100 \text{ SSU}} \times \frac{\text{new spec. gravity}}{0.9}$$



T-TYPE FILTER – OPTIONAL ACCESSORIES



CODE R

Relief Valve
1. Flush mounting
SAE plug
2. Aluminum or
stainless spacers
3. Stainless Spring
4. Teflon* ball or
poppet

*T.M. DuPont Corp.



ByPass Relief Valve At a predetermined setting, the system fluid bypasses the element assembly until the element either is cleaned or replaced. Standard setting 50 psi craking pressure. Other settings from 15-150 psid available on special order.

CODE DR

Bowl Drain:

1/4" MP DRCT4	1/8" NPT DR-1	1/8" SAE DR-3
3/8" MP DRCT6	1/4" NPT DR-2	1/4" SAE DR-4

CODE S

Differential Pressure Ports:

1/4" MP SCT4	1/8" NPT S-1	1/8" SAE S-3
3/8" MP SCT6	1/4" NPT S-2	1/4" SAE S-4

Visual Differential Pressure Indicator Enables operator to read contaminated build up before the element is plugged. Indicator is mounted on head of filter unit. Automatic reset. Aluminum is anodized for corrosion. Also available in Stainless Steel. Standard setting is 40 psid. Other settings form 15-100 psid available on special order.

CODE VR

Visual dP Indicator and Bypass Relief Valve

Enables the operator to see red indicator before relief valve opens, providing ample time to change the element before dirty fluid bypasses the filter.

Electrical Differential Pressure Indicator Ideal for applications where visual inspections are difficult due to location or where centralized process equipment monitoring is desired. By wiring the indicator into a central control panel, filter may be remotely monitored quickly and easily. The indicator, made of anodized corrosion resistant aluminum or 303 stainless steel, is mounted on top of the filter unit. An adjustable electric, normally open, reed switch dP indicator operated signal devices. Contacts closed when dP increases, and automatically resets when dP decreases. 3/4" male pipe connection for electrical hook-up. Voltage requirements: 10W – DC resistive 10 VA – AC resistive. Switch current 0.5 amps. Relay required for heavier loads.

CODE EER

EE dP Indicator and Bypass Relief Valve This combination enables monitor to receive signal in advance of bypass relief valve actuation.

NORMAN FILTER COMPANY

Continuous Product Improvement

Manufactured in Bridgeview, Illinois by
Norman Filter Company, the redesigned
15,000 psi filter housing offers five
new exciting options:

- **316SS**
- **Bypass**
- **Visual indicator**
- **Explosion Proof Electrical Indicator**
- **Electrical Indicator**



NORMAN FILTER COMPANY, L.L.C.

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